





JFE BEAR 82
JFE 5CT 2
SF L13
5-1/2 2
HEAT NO 7-17733

DRILLING

MADE IN JAPAN

5

DRILLING

25345

1000

1000

1000

8





30 TONNES

KEEP CLEAR



CHINA SHIPPING

B 3 8





[illegible]

Drill Pipe				
OD in.	OD mm	Nominal Weight	Wall thickness	Plain End Weight
In	mm	lb/ft	mm	mm
2 3/8	60.3	4.85	4.83	6.60
2 3/8	60.3	6.65	7.11	9.33
2 7/8	73.0	6.85	5.51	9.18
2 7/8	73.0	10.00	9.19	14.46
3 1/2	88.9	9.50	6.45	13.11
3 1/2	88.9	13.30	9.35	18.34
3 1/2	88.9	15.50	11.40	21.79
4	101.6	11.85	6.65	15.57
4	101.6	14.00	8.38	19.26
4	101.6	15.70	9.65	21.89
4 1/2	114.3	13.75	6.88	18.22
4 1/2	114.3	16.60	8.56	22.32
4 1/2	114.3	20.00	10.92	27.84
4 1/2	114.3	22.82	12.70	
4 1/2	114.3	24.66	13.97	
4 1/2	114.3	25.50	14.60	
5	127.0	16.25	7.52	
5	127.0	19.50	9.19	22.16
5	127.0	25.60	12.70	26.70
				35.80
5 1/2	139.7	19.20	7.72	
5 1/2	139.7	21.90	9.17	25.14
5 1/2	139.7	24.70	10.54	29.52
				33.57
6 5/8	168.3	25.20	8.38	
				33.05